

SAFETY DATA SHEET

Polyblend

Section 1. Identification

GHS product identifier : Polyblend

Product use : Industrial use

Supplier's details : TPC Group
One Allen Center, Suite 1000
Houston, TX, 77002, USA
T 713-627-7474

company web address : www.tpcgrp.com

Emergency telephone number (with hours of operation) : 800-424-9300 (Chemtrec - U.S.)
+1-793-527-3887 (Chemtrec - International)

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 1
ACUTE TOXICITY (oral) - Category 4
ACUTE TOXICITY (inhalation) - Category 3
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
GERM CELL MUTAGENICITY - Category 1B
CARCINOGENICITY - Category 1A
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (Auditory system, Haematopoietic system) (inhalation)- Category 1
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 75%

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : Extremely flammable liquid and vapor.
Toxic if inhaled.
Harmful if swallowed.
Causes serious eye irritation.
Causes skin irritation.
May cause genetic defects.
May cause cancer.
May cause respiratory irritation.
May cause drowsiness and dizziness.
Causes damage to organs through prolonged or repeated exposure. (Auditory system, haematopoietic system)

Precautionary statements

Section 2. Hazards identification

Prevention	<ul style="list-style-type: none"> : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Use explosion-proof electrical, ventilating, lighting and all material-handling equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Keep container tightly closed. Use only outdoors or in a well-ventilated area. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling.
Response	<ul style="list-style-type: none"> : Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. If skin irritation occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention.
Storage	<ul style="list-style-type: none"> : Store locked up. Store in a well-ventilated place. Keep cool.
Disposal	<ul style="list-style-type: none"> : Dispose of contents and container in accordance with all local, regional, national and international regulations.
Hazards not otherwise classified	<ul style="list-style-type: none"> : None known.

Section 3. Composition/information on ingredients

Substance/mixture	: Substance.
Other means of identification	: Not available.

CAS number/other identifiers

CAS number	: Not applicable.
Product code	: Not available.

Ingredient name	%	CAS number
Hydrocarbons C4-C10 Unsat	25-75	68514-38-5
4-vinylcyclohexene	10-55	100-40-3
Dicyclopentadiene	1-25	77-73-6
tert-butyl methyl ether	0-15	1634-04-4
Isopentane	1-10	78-78-4
1,3-Butadiene	0-5	106-99-0
Benzene	0-3	71-43-2
ethylbenzene	0-3	100-41-4
xylene	0-2	1330-20-7

Section 3. Composition/information on ingredients

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- | | |
|--------------|--|
| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. |
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Skin contact | : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Ingestion | : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |

Most important symptoms/effects, acute and delayed

Potential acute health effects

- | | |
|--------------|--|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : Toxic if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation. |
| Skin contact | : Causes skin irritation. |
| Ingestion | : Harmful if swallowed. Can cause central nervous system (CNS) depression. |

Over-exposure signs/symptoms

- | | |
|--------------|---|
| Eye contact | : Adverse symptoms may include the following:
pain or irritation
watering
redness |
| Inhalation | : Adverse symptoms may include the following:
respiratory tract irritation
coughing
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness |

Section 4. First aid measures

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Extremely flammable liquid and vapor. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. The vapor/gas is heavier than air and will spread along the ground. Vapors may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back. Runoff to sewer may create fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials.
See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Section 6. Accidental release measures

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Pregnant women should not work with the product if there is the least risk of exposure. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
4-vinylcyclohexene	ACGIH TLV (United States, 4/2014). TWA: 0.1 ppm 8 hours. TWA: 0.44 mg/m ³ 8 hours. AIHA WEEL (United States, 10/2011). TWA: 1 ppm 8 hours.
Dicyclopentadiene	ACGIH TLV (United States, 4/2014). TWA: 5 ppm 8 hours. TWA: 27 mg/m ³ 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 5 ppm 8 hours. TWA: 30 mg/m ³ 8 hours.

Section 8. Exposure controls/personal protection

	<p>NIOSH REL (United States, 10/2013). TWA: 5 ppm 10 hours. TWA: 30 mg/m³ 10 hours.</p>
tert-butyl methyl ether	<p>ACGIH TLV (United States, 4/2014). TWA: 50 ppm 8 hours.</p>
Isopentane	<p>ACGIH TLV (United States, 4/2014). TWA: 1000 ppm 8 hours.</p>
1,3 Butadiene	<p>ACGIH TLV (United States, 4/2014). TWA: 2 ppm 8 hours. TWA: 4.4 mg/m³ 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes. OSHA PEL (United States, 2/2013). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes.</p>
ethylbenzene	<p>ACGIH TLV (United States, 4/2014). TWA: 20 ppm 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 100 ppm 8 hours. TWA: 435 mg/m³ 8 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m³ 15 minutes. NIOSH REL (United States, 10/2013). TWA: 100 ppm 10 hours. TWA: 435 mg/m³ 10 hours. STEL: 125 ppm 15 minutes. STEL: 545 mg/m³ 15 minutes. OSHA PEL (United States, 2/2013). TWA: 100 ppm 8 hours. TWA: 435 mg/m³ 8 hours.</p>
Benzene	<p>ACGIH TLV (United States, 4/2014). Absorbed through skin. TWA: 0.5 ppm 8 hours. TWA: 1.6 mg/m³ 8 hours. STEL: 2.5 ppm 15 minutes. STEL: 8 mg/m³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes. OSHA PEL Z2 (United States, 2/2013). TWA: 10 ppm 8 hours. CEIL: 25 ppm AMP: 50 ppm 10 minutes. NIOSH REL (United States, 10/2013). TWA: 0.1 ppm 10 hours. STEL: 1 ppm 15 minutes. OSHA PEL (United States, 2/2013). TWA: 1 ppm 8 hours. STEL: 5 ppm 15 minutes.</p>
xylene	<p>ACGIH TLV (United States, 4/2014). TWA: 100 ppm 8 hours. TWA: 434 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m³ 15 minutes. OSHA PEL 1989 (United States, 3/1989). TWA: 100 ppm 8 hours.</p>

Section 8. Exposure controls/personal protection

TWA: 435 mg/m³ 8 hours.
 STEL: 150 ppm 15 minutes.
 STEL: 655 mg/m³ 15 minutes.
OSHA PEL (United States, 2/2013).
 TWA: 100 ppm 8 hours.
 TWA: 435 mg/m³ 8 hours.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. Use a NIOSH/MSHA approved air purifying respirator as needed to control exposure.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Yellow to dark liquid.
- Odor** : Pungent.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point** : Not available.

Section 9. Physical and chemical properties

Boiling point	: 26.7°C (80.1°F)
Flash point	: Closed cup: 22 to 22.5°C (71.6 to 72.5°F)
Evaporation rate	: Not available.
Flammability (solid, gas)	: Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosive (flammable) limits	: Not available.
Vapor pressure	: Not available.
Vapor density	: >1 [Air = 1]
Relative density	: 0.7923
Solubility	: Insoluble in the following materials: cold water and hot water.
Partition coefficient: n-octanol/water	: Not available.
Auto-ignition temperature	: Not available.
Decomposition temperature	: Not available.
Viscosity	: Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition. Do not allow vapor to accumulate in low or confined areas.
Incompatible materials	: Reactive or incompatible with the following materials: Strong oxidizing materials, reducing agents
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
4-vinylcyclohexene Dicyclopentadiene	LD50 Oral	Rat	2560 mg/kg	-
	LC50 Inhalation Gas.	Rat	660 ppm	4 hours
	LC50 Inhalation Vapor	Rat	610 mg/m³	4 hours
	LD50 Dermal	Rabbit	5080 mg/kg	-
tert-butyl methyl ether	LD50 Oral	Rat	353 mg/kg	-
	LC50 Inhalation Gas.	Rat	23576 ppm	4 hours
	LC50 Inhalation Vapor	Rat	41000 mg/m³	4 hours
	LD50 Oral	Rat	4 g/kg	-
Isopentane	LC50 Inhalation Vapor	Rat	280000 mg/m³	4 hours
1,3 Butadiene	LC50 Inhalation Gas.	Rat	128000 ppm	4 hours
	LC50 Inhalation Vapor	Rat	285 g/m³	4 hours
	LD50 Oral	Rat	5480 mg/kg	-
ethylbenzene	LC50 Inhalation Vapor	Rat	17.2 mg/l	4 hours
	LD50 Dermal	Rabbit	>5000 mg/kg	-
	LD50 Oral	Rat	3500 mg/kg	-

Section 11. Toxicological information

Benzene xylene	LD50 Oral	Rat	930 mg/kg	-
	LC50 Inhalation Gas.	Rat	5000 ppm	4 hours
	LD50 Dermal	Rat	1700 mg/kg	-
	LD50 Oral	Rat	4300 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4-vinylcyclohexene Dicyclopentadiene	Eyes - Mild irritant	Rabbit	-	0.005 Milliliters	-
	Skin - Moderate irritant	Rabbit	-	0.01 Milliliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
tert-butyl methyl ether ethylbenzene	Skin - Severe irritant	Rabbit	-	24 hours 9300 Micrograms	-
	Respiratory - Irritant	Human	-	-	-
	Skin - Irritant	Rabbit	-	-	72 hours
	Eyes - Severe irritant	Rabbit	-	500 milligrams	-
	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
Benzene	Skin - Moderate irritant	Rabbit	-	-	-
	Eyes - Moderate irritant	Rabbit	-	88 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 2 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
xylene	Skin - Mild irritant	Rabbit	-	24 hours 15 milligrams	-
	Skin - Moderate irritant	Rabbit	-	24 hours 20 milligrams	-
	Eyes - Mild irritant	Rabbit	-	87 milligrams	-
	Eyes - Severe irritant	Rabbit	-	24 hours 5 milligrams	-
	Skin - Mild irritant	Rat	-	8 hours 60 microliters	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 milligrams	-
	Skin - Moderate irritant	Rabbit	-	100 Percent	-

Sensitization

Product/ingredient name	Route of exposure	Species	Result
1,3 Butadiene ethylbenzene	skin	Mammal - species unspecified	Not sensitizing
	skin	Human	Not sensitizing

Mutagenicity

Product/ingredient name	Test	Experiment	Result
1,3 Butadiene	-	Experiment: In vitro Subject: Bacteria Cell: Somatic	Positive
	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Positive
ethylbenzene	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative
Benzene	-	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic Metabolic activation: Benzene was positive for cell transformation, gene mutation and aneuploidy	Positive

Section 11. Toxicological information

	-	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Positive
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Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
4-vinylcyclohexene	-	2B	-
tert-butyl methyl ether	-	3	-
1,3-Butadiene	-	1	Known to be a human carcinogen.
Benzene	1A	1	Known to be a human carcinogen.
ethylbenzene	-	2B	-
xylene	-	3	-

Reproductive toxicity

Product/ingredient name	Maternal toxicity	Fertility	Development toxin	Species	Dose	Exposure
4-vinylcyclohexene	-	Negative	-	Mouse - Male, Female	Oral: 500 mg/kg	14 weeks; 7 days per week

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Dicyclopentadiene	Category 3	Not applicable.	Respiratory tract irritation
Isopentane	Category 3	Not applicable.	Narcotic effects

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
ethylbenzene	Category 2	Inhalation	auditory system
Benzene	Category 1	All	haematopoietic system

Aspiration hazard

Name	Result
Hydrocarbons C4-C10 Unsat	ASPIRATION HAZARD - Category 1
tert-butyl methyl ether	ASPIRATION HAZARD - Category 1
Isopentane	ASPIRATION HAZARD - Category 1
ethylbenzene	ASPIRATION HAZARD - Category 1
Benzene	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: Toxic if inhaled. Can cause central nervous system (CNS) depression. May cause drowsiness and dizziness. May cause respiratory irritation.
Skin contact	: Causes skin irritation.
Ingestion	: Harmful if swallowed. Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

General	: Causes damage to organs through prolonged or repeated exposure.
Carcinogenicity	: May cause cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	: May cause genetic defects.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	1172.9 mg/kg
Dermal	100300 mg/kg
Inhalation (gases)	3082.6 ppm
Inhalation (vapors)	2.867 mg/l

Section 12. Ecological information

Toxicity

Section 12. Ecological information

Product/ingredient name	Result	Species	Exposure
Dicyclopentadiene	Acute EC50 4200 µg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 15000 µg/l Fresh water	Crustaceans - Asellus militaris - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 12000 µg/l Fresh water	Fish - Pimephales promelas - Fry	96 hours
	Acute LC50 672000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
	Acute EC50 4600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 3600 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute EC50 6530 µg/l Fresh water	Crustaceans - Artemia sp. - Nauplii	48 hours
	Acute EC50 2930 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 5.1 mg/l	Fish - Menidia menidid	96 hours
	Acute LC50 4200 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours
tert-butyl methyl ether ethylbenzene	Chronic NOEC 0.96 mg/l Fresh water	Daphnia	7 days
	Acute EC50 29000 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	72 hours
	Acute EC50 1600000 µg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute EC50 9230 µg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 21000 µg/l Marine water	Crustaceans - Artemia salina - Nauplii	48 hours
	Acute LC50 5.28 ul/L Fresh water	Fish - Oncorhynchus gorbuscha - Fry	96 hours
	Chronic NOEC 98 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 1.5 to 5.4 ul/L Marine water	Fish - Morone saxatilis - Juvenile (Fledgling, Hatchling, Weanling)	4 weeks
	Acute LC50 8500 µg/l Marine water	Crustaceans - Palaemonetes pugio	48 hours
	Acute LC50 13400 µg/l Fresh water	Fish - Pimephales promelas	96 hours
Benzene			
xylene			

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Hydrocarbons C4-C10 Unsat	3.7 to 4.5	-	high
4-vinylcyclohexene	3.93	165.96	low
Dicyclopentadiene	2.78	53	low
tert-butyl methyl ether	1.04	1.5	low
Isopentane	3	171	low
1,3 Butadiene	1.99	10	low
ethylbenzene	3.6	-	low
Benzene	2.13	11	low
xylene	3.12	8.1 to 25.9	low

Mobility in soil









Soil/water partition coefficient (K_{oc}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	ADR/RID	IMDG	IATA
UN number	UN1993	UN1993	UN1993	UN1993	UN1993	UN1993
UN proper shipping name	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)	Flammable liquids, n.o.s. (Hydrocarbons, C4-C10, Unsaturated), (Dicyclopentadiene)
Transport hazard class(es)	3	3	3	3	3	3
Transport Label				 	 	
Packing group	I	I	I	I	I	I
Environmental hazards	No.	No.	No.	Yes.	Marine Pollutant: Yes	No.
Additional information	Reportable quantity 200 lbs / 90.8 kg [30.275 gal / 114.6 L] Package sizes shipped in quantities less than the product reportable quantity are	Explosive Limit and Limited Quantity Index 0 Passenger Carrying Ship Index Forbidden Passenger	Special provisions 274	The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg. Hazard identification	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules (EmS) F-E, _S-E_	The environmentally hazardous substance mark may appear if required by other transportation regulations. Passenger and Cargo

Section 14. Transport information

not subject to the RQ (reportable quantity) transportation requirements.	<u>Carrying Road or Rail Index</u> 1	<u>number</u> 33	<u>Special provisions</u> 274	<u>Aircraft</u> Quantity limitation: 1 L Packaging instructions: 351
<u>Limited quantity</u> Yes.	<u>Special provisions</u> 16	<u>Limited quantity</u> 0		<u>Cargo Aircraft</u> <u>Only</u> Quantity limitation: 30 L Packaging instructions: 361
<u>Packaging instruction</u> <u>Passenger aircraft</u> Quantity limitation: 1 L		<u>Special provisions</u> 274		<u>Limited Quantities - Passenger Aircraft</u> Quantity limitation: Forbidden Packaging instructions: Forbidden
<u>Cargo aircraft</u> Quantity limitation: 30 L		<u>Tunnel code</u> (D/E)		<u>Special provisions</u> A3
<u>Special provisions</u> T11, TP1, TP27				
<u>Packaging Exceptions:</u> 150 <u>Packaging Non-Bulk:</u> 201 <u>Packaging Bulk:</u> 243				

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code : Not available.

Section 15. Regulatory information

U.S. Federal regulations : **TSCA 8(a) PAIR:** 4-vinylcyclohexene; 3a,4,7,7a-tetrahydro-4,7-methanoindene
TSCA 8(a) CDR Exempt/Partial exemption: Not determined
United States inventory (TSCA 8b): All components are listed or exempted.
Clean Water Act (CWA) 307: benzene; ethylbenzene
Clean Water Act (CWA) 311: benzene; ethylbenzene; xylene
Clean Air Act (CAA) 112 regulated flammable substances: isopentane; 1,3 Butadiene

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

Section 15. Regulatory information

DEA List I Chemicals : Not listed
(Precursor Chemicals)

DEA List II Chemicals : Not listed
(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : Fire hazard
Immediate (acute) health hazard
Delayed (chronic) health hazard

Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
Hydrocarbons C4-C10 Unsat	≥75 - <90	Yes.	No.	No.	No.	No.
4-vinylcyclohexene	≥50 - <75	Yes.	No.	No.	Yes.	Yes.
Dicyclopentadiene	≥25 - <30	Yes.	No.	No.	Yes.	No.
tert-butyl methyl ether	≥10 - <25	Yes.	No.	No.	Yes.	No.
Isopentane	≥10 - <25	Yes.	No.	No.	Yes.	No.
1,3 Butadiene	≥5 - <10	Yes.	Yes.	Yes.	No.	Yes.
ethylbenzene	≥3 - <4	Yes.	No.	No.	Yes.	Yes.
Benzene	≥3 - <5	Yes.	No.	No.	Yes.	Yes.
xylene	≥1.2 - <2.4	Yes.	No.	No.	Yes.	No.

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	3a,4,7,7a-tetrahydro-4,7-methanoindene	77-73-6	≥25 - <30
	tert-butyl methyl ether	1634-04-4	≥10 - <25
	1,3 Butadiene	106-99-0	≥5 - <10
	benzene	71-43-2	≥3 - <5
	ethylbenzene	100-41-4	≥3 - <4
	xylene	1330-20-7	≥1.2 - <2.4
Supplier notification	3a,4,7,7a-tetrahydro-4,7-methanoindene	77-73-6	≥25 - <30
	tert-butyl methyl ether	1634-04-4	≥10 - <25
	1,3 Butadiene	106-99-0	≥5 - <10
	benzene	71-43-2	≥3 - <5
	ethylbenzene	100-41-4	≥3 - <4
	xylene	1330-20-7	≥1.2 - <2.4

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

Massachusetts : The following components are listed: 4-VINYLCYCLOHEXENE; DICYCLOPENTADIENE; METHYL TERT-BUTYL ETHER; ISOPENTANE; 1, 3-BUTADIENE; BENZENE; ETHYL BENZENE; XYLENE

New York : The following components are listed: Methyl tert-butyl ether; Benzene; Ethylbenzene; Xylene (mixed)

New Jersey : The following components are listed: 4-VINYLCYCLOHEXENE; CYCLOHEXENE, 4-ETHENYL-; DICYCLOPENTADIENE; 4,7-METHANO-1H-INDENE, 3A,4,7,7A-TETRAHYDRO-; METHYL-tert-BUTYL ETHER; PROPANE, 2-METHOXY-2-METHYL-; ISOPENTANE; BUTANE, 2-METHYL-; 1,3-BUTADIENE; BIETHYLENE; BENZENE; ETHYL BENZENE; BENZENE, ETHYL-; XYLENES; BENZENE, DIMETHYL-

Section 15. Regulatory information

Pennsylvania : The following components are listed: CYCLOHEXENE, 4-ETHENYL-; 4,7-METHANO-1H-INDENE, 3A,4,7,7A-TETRAHYDRO-; METHYL TERT-BUTYL ETHER; BUTANE, 2-METHYL-; 1,3-BUTADIENE; BENZENE; BENZENE, ETHYL-; BENZENE, DIMETHYL-

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause cancer and birth defects or other reproductive harm.

Ingredient name	Cancer	Reproductive	No significant risk level	Maximum acceptable dosage level
4-vinylcyclohexene	Yes.	Yes.	No.	No.
1,3 Butadiene	Yes.	Yes.	Yes.	No.
benzene	Yes.	Yes.	6.4 µg/day (ingestion)	24 µg/day (ingestion)
			13 µg/day (inhalation)	49 µg/day (inhalation)
ethylbenzene	Yes.	No.	41 µg/day (ingestion)	No.
			54 µg/day (inhalation)	

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol (Annexes A, B, C, E)

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Inform Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

International lists

National inventory

Australia : All components are listed or exempted.
 Canada : At least one component is not listed in DSL but all such components are listed in NDSL.
 China : Not determined.
 Europe : All components are listed or exempted.
 Japan : Not determined.
 Malaysia : Not determined.
 New Zealand : Not determined.
 Philippines : Not determined.
 Republic of Korea : All components are listed or exempted.
 Taiwan : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

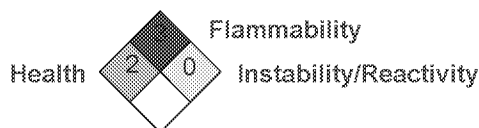
Health	2*
Flammability	3
Physical hazards	0

Section 16. Other information

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

National Fire Protection Association (U.S.A.)



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Procedure used to derive the classification

Classification	Justification
Flam. Liq. 1	On basis of test data
Acute Tox. 4	Calculation method
Acute Tox. 3	Calculation method
Skin Irrit. 2	Calculation method
Eye Irrit. 2A	Calculation method
Muta. 1B	Calculation method
Carc. 1A	Calculation method
STOT SE 3	Calculation method
STOT SE 3	Calculation method
STOT RE 1	Calculation method

History

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Date of previous issue : No previous validation.

Version : 1.0

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL 73/78 = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
UN = United Nations

References : Not available.

☑ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

Disclaimer: Before using this product, the user is advised to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained in this document as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. TPC Group does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained in this document or the product itself. TPC Group further makes no representations, and extends no warranties of any kind, that the use, sale, or other disposition of the product, whether alone or in combination with other products, will not infringe any patent, copyright, trademark, or other proprietary right. The user expressly assumes all risk and liability, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Information contained in this document is given without reference to any intellectual property issues, as well as federal, state or local laws which may be encountered in the use of the information in this document or the product. Such questions should be investigated by the user.